Catalog Number 276-1784

TECHNICAL DATA

AN EXCLUSIVE RADIO SHACK SERVICE TO THE EXPERIMENTER

SP0256 NARRATOR™ SPEECH PROCESSOR

Features

- Natural Speech
- Stand Alone Operation with Inexpensive Support Components
- Wide Operating Voltage
- Word, Phrase, or Sentence Library, BOM Expandable
- Expandable to 491K of ROM Directly
- Simple Interface to Most Microcomputers or Microprocessors
- Supports L.P.C, Synthesis: Formant Synthesis: Allophone Synthesis

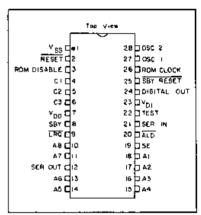
General Description

The SP0256 (Speech Processor) is a single chip N-Channel MOS LSI device that is able, using its stored program, to synthesize speech or complex sounds.

The achievable output is equivalent to a flat frequency response ranging from 0 to 5 kHz, a dynamic range of 42dB, and a signal to noise ratio of approximately 35dB.

The SP0256 incorporates four basic functions:

- A software programable digital filter that can be made to model a VOCAL TRACT
- A 16K ROM which stores both data and instructions (THE PROGRAM).
- A MICROCONTROLLER which controls the data flow from the ROM to the digital filter, the assembly of the "word strings" necessary for linking speech elements together, and the amplitude and pitch information to excite the digital filter.
- A PULSE WIDTH MODULATOR that creates a digital output which is con-



PIN CONFIGURATION

verted to an analog signal when filtered by an external low pass filter.

Allophone Based Speech Processor — SP0256-A1.2

One example of a preprogramed SP0256 is the AL2 pattern,

Allophone Usage with a Microprocessor

The SP0256-AL2 requires the use of a processor to concatenate the speech sounds to form words.

The SP0256 is controlled using the address pins (A1-A8), ALD (Address Load), and SE (Strobe Enable). The object for controlling the chip is to load an address into it which contains the desired allophone. The speech date for the allophone set is contained within the internal 16K ROM of the SP0256-AL2.

This particular application (Allophone Set) requires only six address pins (A1-A6) to address all the 59 allophones plus five pauses, a total of 64 locations. For simplicity, since only six address pins are needed to address the 64 locations, pins A7 and A8 can be tied low (to ground) and now any further references to the address bus will include A1-A6 and A7-A8=0.

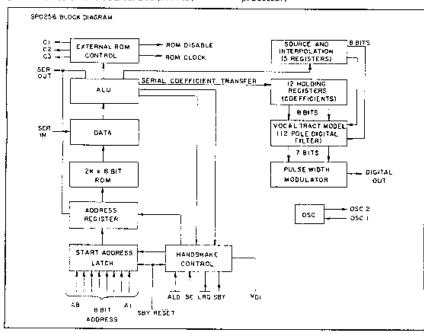
There are two modes available for loading an address into the chip, SE (Strobe Enable) controls the mode that will be used.

Mode 0 (SE=0) will latch is an address when any one or more of the address pins makes a low to high transition. For example, to load the address one (1), A2 to A6=0 and A1 is pulsed high. To load the address twelve [12 octal], A1=A3=A5=A6=0, A2 and A4 are pulsed high simultaneously. (Note that an address of zero cannot be loaded using this mode).

Mode 1 (SE=1) will latch in an address using the ALD pin. First, setup the desired address on the address bus (A1-A6)

and then pulse ALD low. Any address can be loaded using this mode, but certain setup and hold times are required (refer to the attached timing diagram for the specific times).

Two microprocessor interface pins are available for quick loading of addresses. They are LRQ and SBY, LRQ (Load Request) tells the processor when the Input buffer is full, SBY (Stand By). tells the processor that the chip has stopped talking and no new address has been loaded. Either interface pin can be used when concatenating allophones, LRQ is an active low signal, when LRQ goes low it is time to load a new address. to the chip. If LAQ is high, then simply wait for it to go low before loading the address, SBY will stay high until an address is loaded, then it will go low and stay low until all the internal instructions (Speech Code) from that one address are completed. Once this signal goes high, it is time to load a new address. Since speech does not require very fast address loading, It would be acceptable to use SBY to interface to the processor,



To end a word using allophones it is necessary to load a pause to complete the word. For example, the word "TWO" can be implemented using the following allophones, TT2-VW2-PA1, PA1 is actually not an allophone but a pause which is needed to end the word.

ELECTRICAL CHARACTERISTICS Maximum Ratings*

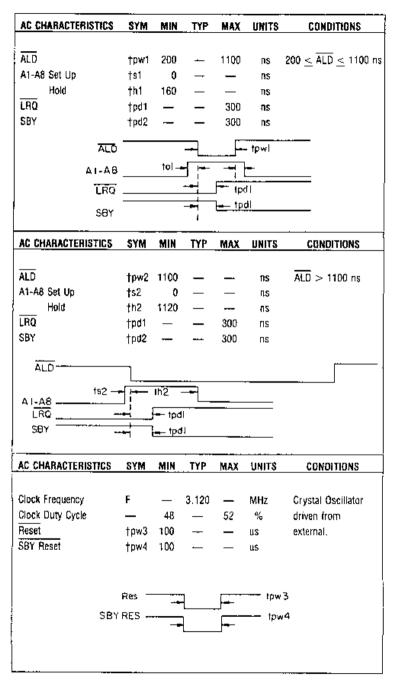
Standard Conditions

Clock - Crystal Frequency 3.120 MHz
Decrating Temperature (T_A) 0°C to 70°C
DC CHARACTERISTICS/SPO 256

Exceeding these ratings could cause permanent damage to the device. This is a stress rating only and functional operation of this device at these conditions is not implied Operating ranges are specified in Standard Conditions. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Data labeted "typical" is presented for design guidance only and is not guaranteed.

Characteristic	Sym	Min	Тур	Max	Units	Conditions
Supply Voltage	Voo	46	-	7.0	٧	
	Vα	4.6	_	7.0	٧	
Supply Current	loc	_	_	90	ηA	$T_A = 25^{\circ}C. V_{DI}. V_{DD} = 7.0V$
						Resel & SBY Resel high.
						All outputs floating.
	In	-	_	21	mA	Same as above.
INPUTS						
A1-A8, ALO, SERIN, TEST, SE						
LOGIC O	Vi.	0.0	_	0 .6	įν	
LOGIC 1	V _H	24		V _{D1}	ļ۷	
CAPACITANCE	CIN	_	_	10	pi	O Volts bias, 1 = 3 12 MHz
LEAKAGE	I,	- :	_	→ 10	μЗ	V _{PIN} = 7.0V Other Pins = 0.0V
RESET, SBY RESET						
LOGIC 0	ν _{ונ}	0.0	_	0.5	٧	
LOGIC 1	VIH	3.6	_	VD1	ν	
DUTPUTS	i	-				
SBY, Digital Dul, Ct, C2, C3,						
LRO. ROM DIS, ADM CLK.						
SEROUT						
L06;C D	Vo.	00		0.6	v	 I _{OL} = 0.72ma (2L\$ 111 Loads)
LOGIC 1	V _{QH}	2.5	-	Vgi	ν	lon ≈ ≃50 μa (2LS TTL Loads)
DSCILLATOR						
DSC 2 (Dulpat)						When driver from external source
LOGIC 0	Vol	0.0	_	06	ν	DSC 1 (Ingat) = 3.90 V MIN
LOGIC 1	Voe	25	_	V _{D1}	٧	OSC 1 (Input) = C 50 V MAX



PIN FUNCTIONS

PIN NUMBER	NAME	FUNCTION
1	V _{SS}	Ground
2	RESÉT	A logic 0 resets that portion of the SP powered by V _{DD} . Must be returned to a logic 1 for normal operation.
3	FIOM DISABLE	For use with an external serial speech ROM, a logic 1 disables the external ROM.
4, 5, 6	C1, C2, C3	Output control lines for use with an external serial speech ROM. Refer to the SPR016 Date Sheet for details.
7	V _{DD}	Power supply for all portions of the SP except the microprocessor interface logic.
8	SBY	STANDBY. A logic 1 output indicates that the SP is inactive and V _{DD} can be powered down externally to conserve power. When the SP is reactivated by an address being loaded, SBY will go to a logic 0.
9	LRQ	LOAD REQUEST. LRQ, is a logic 1 output whenever the input buffer is full. When LRQ goes to a logic 0, the input port may be loaded by placing the 8 address bits on A1-A8 and pulsing the ALD output.
10, 11 , 13 , 14, 15, 16, 17, 18	A8, A7, A6, A5, A4, A3, A2, A1	8 bit address which defines any one of 256 speech entry points.
12	SER OUT	SERIAL ADDRESS OUT. This output transfers a 16-bit address serially to an external speech HOM.
19	SE	STROBE ENABLE. Normally held in a logic 1 state, When tied to ground, ALD is disabled and the SP will automatically latch in the address on the input bus approximately 1 us after detecting a logic 1 on any address line.
20	ALD	ADDRESS LOAD. A negative pulse on this input loads the 8 address bits into the input port. The negative edge of this pulse causes LRQ to go high.
21	ŞER IN	SERIAL IN. This is an 8-bit serial data input from an external speech ROM,

Pin Functions Continued

PIN NUMBER	NAME	FUNCTION
22	TEST	This pin should be grounded for normal operation.
23	VD1	Power supply for the microprocessor interface logic and controller.
24	DIGITAL OUT	Pulse width modulated digital speech output which, when filtered by a 5KHz low pass filter and amplified, will drive a loudspeaker.
25	SBY RESET	STANDBY RESET, A logic 0 resets the microprocessor interface logic and the address latches. Must be returned to a logic 1 for normal operation.
26	ROM CLOCK	This is a 1.56MHz clock output used to drive an external serial speech ROM.
27	OSC1	XTAL IN. Input connection for a 3.12MHz crystal.
28	OSC2	XTAL OUT, Output connection for a 3,12MHz crystal.

ALLOPHONE SPEECH SYNTHESIS

Introduction

The General Instrument allophone speech synthesis technique provides the user with the ability to synthesize an unlimited vocabulary at a very low bit rate. Fifty-nine discrete speech sounds (called allophones) are five pauses are stored at different addresses in the SP0256 internal ROM, Each speech sound was excised from a word and analyzed using linear predictive coding (LPC). Any English word or phrase can be created by addressing the appropriate combination of allophones and pauses. Since there is a total of 64 address locations each requires a 6 bit address. Assuming that speech contains 10 to 12 sounds per second, allophone synthesis requires addressing less than 100 bits per second.

Linguistics

A few basic linguistic concepts will help you start your own library of "allophone words", (See Table 1 for the General Instrument Allophone Dictionary). First, there is no one-to-one correspondence between written letters and speech sounds; secondly, speech sounds are acoustically different depending upon their position within a word; and lastly, the human ear may perceive the same acoustic signal differently in the context of different sounds.

The first point compares to the problem that a child encounters when learning to read. Each sound in a language may be represented by more than one letter and, conversely each letter may represent more than one sound. (See the examples in Table 2.) Because of these spelling irregularities, it is necessary to think in terms of sounds, not letters, when using allophones.

The second, and equelly important, point to understand, is that the acoustic signal of a speech sound may differ depending upon its position within a word. For example, the initial K sound in coop will be acoustically different from the K's in keep and speak. The K's in coop and keep differ due to the influence of the vowels which follow them, and the final K in speak is usually not as loud as initial K's.

Finally, a listener may identify the same acoustic signal differently depending on the context in which it is perceived. Don't be surprised, therefore, if an allophone word sounds slightly different when used in various phrases.

Phonemes Of English

The sounds of a language are called phonemes, and each language has a set which is slightly different from that of other languages. Table 3 contains a chart of all the consonant phonemes of English, Table 4 all the vowel phonemes.

Consonants are produced by creating an occlusion or constriction in the vocal tract which produces an aperiodic sound source. If the vocal cords are vibrating at the same time, as in the case of the voiced fricatives VV, DH, ZZ, and ZH, (See Table 5) there are two sound sources: one which is aperiodic and one which is periodic.

Vowels are usually produced with a relatively open vocal tract and a periodic sound source provided by the vibrating vocal cords. They are classified according to whether the front or back of the tongue is high or low (See Table 4 whether they are long or short, and whether the lips are rounded or unrounded. In English all rounded vowels are produced in or near the back of the mouth (UW, UH, OW, AO, OR, AW).

Speech sounds which have features in common behave in similar ways. For example, the voiceless stop consonants PP, TT, and KK (See Table 3) should be preceded by 50-80 msec of silence, and the voiced stop consonants BB, DD, and GG by 10-30 msec of silence.

Allophones

Phoneme is the name given to a group of similar sounds in a language. Recall that a phoneme is acoustically different depending upon its position within a word. Each of these positional variants is an allophone of the same phoneme. An allophone, therefore, is the manifestation of aphoneme in true speech signal. It is for this reason that our inventory of English speech sounds is called an allophone set.

How To Use The Allophone Set

(See Table 1 for instructions on how to create all the sample words mentioned in this section.) The allophone set (Refer to Table 5) contains two or three versions of some phonemes. It may be necessary to use one allophone of a particular phoneme for word-or-syllable-final position. A detailed set of guidelines for using the allophones is given in Table 5. Note that these are suggestions, not rules,

For example, DD2 sounds good in initial position and DD1 sounds good in final position, as in "daughter" and "collide". One of the differences between the initial and final versions of a consonant is that an initial version may be longer than the final version. Therefore, to create an initial SS, you can use two SSs instead of the usual single SS at the end. of a word or syllable, as in "sister". Note that this can be done with TH, and FF, and the inherently short vowels (to be discussed below), but with no other consonants. You will want to experiment with some consonants such as str. cl) to discover which version works best in the cluster. For example, KK1 sounds good before LL as in "clown", and KK2 sounds good before WW as in "square". One altophone of a particular phoneme may sound better before or after back vowels and another before or after front vowels. KK3 sounds good before UH and KK1 sounds good before IY. as in "cookle". Some sounds (PP, BB, TT, DD, KK, GG, CH, and JH) require a brief duration of silence before them. For most of these, the silence has already been added but you may decide you want to add more. Therefore there are several pauses included in the

allophone set varying from 10-200 msec. To create the final sounds in the words "tetter" and "little" use the allophones ER and EL.

Remember that you must always think about how a word sounds, not how it is spelled. For example, the NG sound is represented by the letter N in "uncle", And remember that some sounds may not even be represented in words by any letters. as the YY in "computer".

As mentioned earlier there are some vowels which can be doubled to make longer versions for stressed syllables. These are the inherently short vowels IH, EH, AE, AX, AA, and UH. For example, in the word "extent" use one EH in the first syllable, which is unstressed and two EHs in the second syllable which is stressed. Of the inherently long vowels there is one. UW, which has a long and

ZZ YR ÓW

TT2 IY NN1

NN1

SS SS IH PA3 KK2

SS PA2 PA3 TT2 IY

short version. The short one, UW1, sounds good after YY in computer. The long version. UW2, sounds good in monosyllabic words like "two". Included in the yowel set is a group called R-colored vowels. These are vowel + R combinations. For example, the AR in "alarm" and the OR in "score". Of the R-colored vowels there is one. ER, which has a long and short version. The short version is good for polysyllabic words with final ER sounds like "letter", and the long version is good for monosyllabic words like "fir". One final suggestion is that you may want to add a pause of 30-50 msec between words, when creating sentences, and a pause of 100-200 msec between clauses.

Note: Every utterance must be followed by a pause in order to make the chip stop talking the last allophone.

IY NN1

SS SS EH VV TH

NN1 PA2 PA3 TT2

TH AA AW ZZ TH

PA1 PA1 NN1 DD1

MM IH IH LL YYT

AX NN1

Table 1: NUMBERS:

žero

sixteen

опе, wоп	WW SX AX NN1	eighteen	EY PA2 PA3 TT2
two, to, too	TT2 UW2		IY NN1
three	TH RR1 IY	nineteen	NN1 AY NN1 PA2
four, for, fore	FF FF OR		PA3 TT2 IY NN1
five	FF FF AY VV	twenty	TT2 WH EH EH
six	SS SS IH IH PA3		NN1 PA2 PA3 TT2 IY
	KK2 \$S	thirty	TH ER2 PA2 PA3
seven	SS SS EH EH VV IH		TT2 IY
	NN1	forty	FF OR PA3 TT2 IY
eight, ate	EY PA3 TT2	fifty	FF FF H FF FF
nine	NN1 AA AY NN1		PA2 PA3 TT2 IY
ten	TT2 EH EH NN1	sixty	SS SS IH PA3 KK2
eleven	IH LL EK EH VV		SS PA2 PA3 TT2 IY
	IH NN1	seventy	SS SS EH VV IH
twelve	TT2 WH EH EH LL		NN1 PA2 PA3 TT2 IY
	VV	eighty	EY PA3 TT2 IY
thirteen	TH ER1 PA2 PA3	ninety	NN1 AY NN1 PA3
	TT2 IY NN1		T⊤2 IY
fourteen	FF OR PA2 PA3	hundred	HH2 AX AX NN1
	TT2 IY NN1		PA2 DD2 RR2 IH
fifteen	FF IH FF PA2 PA3		IH PA1 DD1

seventeen

thousand

million

Table 1 Continued

DAY OF TH	E WEEK:	K L	KK1 EH EY Eh eh el
Sunday	SS SS AX AX NN1	М	EH EH MM
,	PA2 DD2 EY	N	EH EH NN1
Monday	MM AX AX NN1	0	OW
·	PA2 DD2 EY	P	PP IY
Tuesday	TT2 UW2 ZZ PA2	Ω	KK1 YY1 UW2
·,	DD2 EY	R	AR
Wednesday	WW EH EH NN1 ZZ	S	EH EH SS SS
	PA2 DD2 EY	Т	TT2 IY
Thursday	TH ER2 ZZ PA2	U	YY1 UW2
	DD2 EY	V	VV IY
Friday	FF RR2 AY PA2	W	DD2 AX PA2 BB2
	DD2 EY		EL YY1 UW2
Saturday	SS SS AE PA3	x	EH EH PA3 KK2 SS SS
	TT2 PA2 DD2 EY	Y	WW AY
MONTHS.		ż	ZZ IY
MONTHS:		2	22 11
January	JH AE AE NN1 YY2 XR 1Y	DICTIONA	RY:
February	FF EH EH PA1	alarm	AX LL AR MM
1 0010017	BR RR2 UW2 XR 1Y	bathe	BB2 EY DH2
March	MM AR PA3 CH	bather	BB2 EY DH2 ER1
April	EY PA3 PP RR2	bathing	BB2 EY DH2 IH NG
7.19.11	IH IH LL	beer	BB2 YR
May	MM EY	bread	BB1 RR2 EH EH PA1
June	JH UW2 NN1		DD1
July	JH UW1 LL AY	by	BB2 AA AY
August	AO AO PA2 GG2	calendar	KK1 AE AE LL
August	AX SS PA3 TT1		EH NN1 PA2 DD2
September	SS SS EH PA3 PP		ER1
Och (cilida)	PA3 TT2 EH EH	clock	KK1 LL AA AA
	PA1 BB2 ER1		PA3 KK2
October	AA PA2 KK2 PA3	clown	KK1 LL AW NN1
	TT2 OW PA1 B82	check	CH EH EH PA3
	ER1		KK2
November	NN2 OW VV EH EH	checked	CH EH EH PA3
	MM PA1 BB2 ER1		KK2 PA2 TT2
December	DD2 IY \$\$ \$5 EH	checker	CH EH EH PA3
	EH MM PA1 BB2		KK1 ER1
	ER1	checkers	CH EH EH PA3
			KK1 ER1 ZZ
LETTERS:		checking	CH EH EH PA3
			KK1 JH NG
A	EY	checks	CH EH EH PA3
В	BB2 IY		KK1 SS
С	SS SS IY	cognitive	KK3 AA AA GG3
D	DD2 IY		NN1 IH PA3 TT2
Ē	IY		IH VV
F	EH EH FF FF	collide	KK3 AX LL AY
G	JH IY		DD1
H	EY PA2 PA3 CH	computer	KK1 AX MM PP1
i.	AA AY		YY1 UW1 TT2 ER
j	JH EH EY	cookie	KK3 UH KK1 IY

COOD KK3 UW2 PA3 PP fir FF ER ER2 EH EH freeze FF FF RR1 IY ZZ COTRECT KK1 ER2 EH EH freezers FF FF RR1 IY ZZ ER1 COTRECTION KK1 ER2 EH EH freezers FF FF RR1 IY ZZ ER1 ZZ COTRECTION KK1 ER2 EH EH freezing FF FF RR1 IY ZZ H NG COTRECTIS KK1 ER2 EH EH frozen FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FF FF RR1 OW ZZ EH NN1 COTRECTIS KK1 ER2 EH EH FR FF RR1 IY ZZ EH NN1 COTRECTIS KK1 FR2 MNN1 GU EY A2 JH GG1 EY PA2 JH HA ZZ				
PAZ KKZ PAZ TT1	coop	KK3 UW2 PA3 PP	fir	FF ER2
Corrected	correct		freeze	FF FF RR1 IY ZZ
PA2 KK2 PA2 TT2		PA2 KK2 PA2 TT1	treezer	FF FF RR1 IY ZZ
IH PAZ DD1	corrected	KK1 ER2 EH EH		ER1
IH PAZ DD1		PA2 KK2 PA2 TT2	freezers	FF FF RR1 IY ZZ
Correcting				
PAZ KKZ PAZ TTZ	correcting	KK1 ER2 EH EH	freezing	
COFFECTS KK1 ER2 EH EH PA2 KK2 PA2 TT1 SS gauge GG1 EY PA2 JH GG1 EY PA2 JH PA2 DD1 GG1 EY PA2 JH PA2 DD1 GG1 EY PA2 JH FF EF			Trocking	
Corrects			£	1
PAZ KKZ PAZ TT1 SS gauge GG1 EY PAZ JH	COFFECTS		1[02211	
SS	COFFEELS			EH MN
Crown date			пацое	GG1 EY PA2 JH
Gate	040.4.0		• –	
Gaughter DD2 AO TT2 ER1 guages GG1 EY PA2 JH			5-25-4	_
dey DD2 EH EY guaging IH ZZ divided DD2 IH VV AY guaging GG1 EY PA2 JH PA2 DD2 IH PA2 DD1 HN G HH EH LL AX OW PA2 DD2 IH PA2 DD1 HH EH LL AX OW NN1 AX EL hour AW ER1 engage EH EH PA1 NN1 infinitive IH NN1 FF FF IH GG1 EY PA2 JH IH NN1 HP PA2 PA3 TT2 IH VV EH EH PA1 NN1 GG1 EY PA2 JH MM intrigue IH NN1 PA3 TT2 EH EH PA1 NN1 GG3 EY PA2 JH IH PA2 DD1 FR2 IY PA1 GG3 Engages EH EH PA1 NN1 FR2 IY PA1 GG3 FR2 IY PA1 GG3 Engaging EH EH PA1 NN1 FR2 IY PA1 GG3 FR2 IY PA1 GG3 Engaging EH EH PA1 NN1 FR2 IY PA1 GG3 FR2 IY PA1 GG3 Engaging EH EH PA1 NN1 FR2 IY PA1 GG3 FR2 IY PA1 GG3 Enrage EH NN1 RR1 EY Intrigues IH NN1 PA3 TT2 Enrage EH NN1 RR1 EY Investigate IH IH NN1 VV EH Enrages EH NN1 RR1 EY Investigate IH IH NN1 VV		-	aug/let	
DD2	•		Anaties	
PA2 DD2 IH PA2 DD1			!	
DD1	divided		ពិកាន់ពីប្រព័	
emotional IY MM OW SH AX NN1 AX EL nell hour AW ER1 engege EH EH PA1 NN1 infinitive IH NN1 FF FF IH IH NN1 IH PA2 PA3 engegement EH EH PA1 NN1 TT2 IH VV engegement EH EH PA1 NN1 TT2 IH VN EH EH PA1 NN1 IM NN1 PA3 TT2 Engages EH EH PA1 NN1 RR2 IY PA1 GG3 GG1 EY PA2 JH IH PA2 DD1 ZZ intrigues IH NN1 PA3 TT2 engaging EH EH PA1 NN1 RR2 IY PA1 GG3 GG1 EY PA2 JH IH PA2 DD1 ZZ engaging EH EH PA1 NN1 RR2 IY PA1 GG3 ED H SH RR1 EY Intriguing IH NN1 PA3 TT2 Engage EH NN1 RR1 EY Investigate IH IH NN1 VV EH EH SH RR1 EY Investigate IH IH NN1 VV EH EH SS PA2 PA3 Enrages EH NN1 RR1 EY Investigated IH IH NN1 VV EH EH SS PA2 PA3 escape EH SS SS PA3 IT2 IH PA1 GG1 EY PA2 TT2 EY PA2 TT2 IH PA1 GG1 escapes EH SS SS PA3 KK1 INVestigator IH IH NN1 VV EH				IH NG
### Out			hello	HH EH LL AX OW
engage	emotional			
engagement		NN1 AX EL		AW EIII
### EH EH PA1 NN1 GG1 EY PA2 JH MM	engage	EH EH PA1 NN1	infinitive	IH NN1 FF FF JH
GG1 EY PA2 JH MM		GG1 EY PA2 JH		THINN1 TH PAZ PA3
GG1 EY PA2 JH MM	engagement	EH EH PA1 NN1		TT2 IH VV
EH EH NN1 PA2 PA3 TT2 intrigued IH NN1 PA3 TT2 RP3 TT2 PA1 GG3 PA3 TT2 Intrigued IH NN1 PA3 TT2 RP2 DD1 PA2 DD1 PA2 DD1 PA2 DD1 PA3 TT2 RP3 INTRIGUES PA3 TT2 RP3 INTRIGUES PA3 TT2 PA1 GG3 PA3 TT3 PA1 GG3 PA3 TT3 PA1 GG3 PA3 TT3 PA1 GG3 PA3 PP PA2 DD1 PA3 TT3 PA1 GG3 PA3 PP PA4 PA4 PA4 PA4 PA4 PA4 PA4 PA4 PA4		GG1 EY PA2 JH MM	intrique	
PA3 TT2		EH EH NN1 PA2		
Engages			intriqued	
GG1 EY PA2 JH IH ZZ	engages	_	marigasa	
Employ	5.1.gag05	=		
engaging EH EH PA1 NN1 RR2 IY PA1 GG3 GG1 EY PA2 JH IH ZZ NG intriguing IH NN1 PA3 TT2 enrage EH NN1 RR1 EY RR2 IY PA1 GG3 PA2 JH IH NG IH NN1 VV EH enraged EH NN1 RR1 EY investigate IH IH NN1 VV EH enrages EH NN1 RR1 EY investigated IH IH NN1 VV EH enraging EH NN1 RR1 EY investigated IH IH NN1 VV EH escape EH SS SS PA3 TT2 IH PA1 GG1 EY PA2 TT2 IH PA2 escaped EH SS SS PA3 DD1 INvestigator IH IH NN1 VV EH escapes EH SS SS PA3 KK1 TT2 IH PA1 GG1 EY PA2 TT2 IH PA1 GG1 escapes EH SS SS PA3 KK1 TT2 IH PA1 GG1 EY PA2 TT2 ER1 escaping EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH escaping EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 IY PA2 PA3 KK3 IY PA2 PA3 CT2 ER1			intelauer	
GG1 EY PA2 JH IH NG	Angaging		tert iānes	–
NG	riigagiiig			
enrage EH NN1 RR1 EY RR2 JY PA1 GG3 PA2 JH IH NG enraged EH NN1 RR1 EY investigate IH IH NN1 VV EH PA2 JH PA2 DD1 EH SS PA2 PA3 enrages EH NN1 RR1 EY EY PA2 TT2 EY PA2 TT2 enraging EH NN1 RR1 EY investigated IH IH NN1 VV EH EH SS PA2 PA3 escape EH SS SS PA3 TT2 IH PA1 GG1 EY PA2 TT2 IH PA2 escaped EH SS SS PA3 DD1 EY PA2 TT2 IH PA2 escaped EH SS SS PA3 KK1 Investigator IH IH NN1 VV EH PA2 TT2 EH SS PA2 PA3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 escapes EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH EY PA2 TT2 ER1 escaping EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 TT2 IH PA1 GG1 EH SS PA2 PA3 error EH XK OR EH SS PA2 PA3 TT2 IH PA1 GG1			in the fact the m	
PA2 JH			intriguing	
enraged EH NN1 RR1 EY investigate IH IH NN1 VV EH PA2 JH PA2 DD1 EH SS PA2 PA3 enrages EH NN1 RR1 EY EY PA2 TT2 enraging EH NN1 RR1 EY investigated enraging EH NN1 RR1 EY investigated escape EH SS SS PA3 TT2 IH PA1 GG1 escape EH SS SS PA3 TT2 IH PA1 GG1 KK1 PA2 PA3 PP EY PA2 TT2 IH PA2 escaped EH SS SS PA3 TT2 IH PA1 GG1 escapes EH SS SS PA3 KK1 TT2 IH PA1 GG1 escapes EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH escaping EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH escaping EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 TT2 IH PA1 GG1 EH SS PA2 PA3 error EH XK OR EH SS PA2 PA3 TT2 IH PA1 GG1	enrage			
enrages PA2 JH PA2 DD1 EH SS PA2 PA3 enrages EH NN1 RR1 EY TT2 IH PA1 GG1 enraging EH NN1 RR1 EY investigated H IH NN1 VV EH escape EH SS SS PA3 TT2 IH PA1 GG1 escaped EH SS SS PA3 TT2 IH PA1 GG1 KK1 PA2 PA3 PP EY PA2 TT2 IH PA2 escaped EH SS SS PA3 TT2 IH NN1 VV EH PA2 TT2 EH SS PA2 PA3 escapes EH SS SS PA3 KK1 TT2 IH PA1 GG1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 escaping EH SS SS PA3 KK1 Investigators EH SS PA2 PA3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EQUals IY PA2 PA3 KK3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 EQUals IY PA2 PA3 KK3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 EY PA2 TY2 ER1 EY PA2 TY2 ER1				
enrages EH NN1 HR1 EY PA2 JH IH ZZ TT2 IH PA1 GG1 EY PA2 TT2 enraging EH NN1 RR1 EY PA2 JH IH NG investigated IH IH NN1 VV EH EH SS PA2 PA3 TT2 IH PA1 GG1 EY PA2 TT2 IH PA2 escaped EH SS SS PA3 KK1 PA2 PA3 PP DD1 EY PA2 TT2 IH PA1 GG1 EY PA2 TT2 IH PA1 GG1 EH SS PA2 PA3 escapes EH SS SS PA3 KK1 PA2 PA3 PP SS TT2 IH PA1 GG1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 escaping EH SS SS PA3 KK1 PA2 PA3 PP IH NG Investigators IH IH NN1 VV EH EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 WH AX EL TT2 IH PA1 GG1 EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 WH AX EL ZZ Investigates error EH XR OR EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1	enrage d		investigate	
PA2 JH IH ZZ EY PA2 TT2 enraging EH NN1 RR1 EY PA2 JH IH NG Investigated IH IH NN1 VV EH EN SP PA2 PA3 escape EH SS SS PA3 FP EY PA2 TT2 IH PA1 GG1 EY PA2 TT2 IH PA2 DD1 EY PA2 TT2 IH PA2 DD1 escaped EH SS SS PA3 FP INVESTIGATOR IH IH NN1 VV EH EH SS PA2 PA3 EY PA2 TT2 IH PA1 GG1 escapes EH SS SS PA3 KK1 FY PA2 TT2 ER1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 escaping EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH EH SS PA2 PA3 EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 ZZ Investigates IH IH NN1 VV EH EH SS PA2 PA3 error EH XR OR EH SS PA2 PA3 EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1				
enraging EH NN1 RR1 EY investigated IH IH NN1 VV EH escape EH SS SS PA3 TT2 IH PA1 GG1 escaped EH SS SS PA3 PP EY PA2 TT2 IH PA2 escaped EH SS SS PA3 PP DD1 KK1 PA2 PA3 PP Investigator H IH NN1 VV EH EH SS SS PA3 KK1 TT2 IH PA1 GG1 EY PA2 TT2 ER1 EY PA2 TT2 ER1 escaping EH SS SS PA3 KK1 Investigators EH SS SS PA3 KK1 Investigators PA2 PA3 PP IH NG EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EQUals IY PA2 PA3 KK3 TT2 IH PA1 GG1 EH SS PA2 PA3 TT2 IH PA1 GG1 ET PA2 TT2 ER1 EH SS PA2 PA3	enrages			
PA2 JH IH NG				
EH SS SS PA3	enraging		investigated	
Escaped KK1 PA2 PA3 PP EY PA2 TT2 IH PA2 DD1 KK1 PA2 PA3 PP Investigator IH IH NN1 VV EH EH SS PA2 PA3 escapes EH SS SS PA3 KK1 TT2 IH PA1 GG1 EY PA2 TT2 ER1 escaping EH SS SS PA3 KK1 Investigators IH IH NN1 VV EH EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EH SS PA2 PA3 equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 ZZ WH AX EL ZZ investigates IH IH NN1 VV EH EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1				
EH SS SS PA3	escape			
KK1 PA2 PA3 PP		KK1 PA2 PA3 PP		EY PA2 TT2 IH PA2
PA2 TT2	escaped	EH SS SS PA3		DD1
EH SS SS PA3 KK1		KK1 PA2 PA3 PP	investigator	IH IH NN1 VV EH
PA2 PA3 PP SS		PA2 TT2		EH SS PAZ PA3
EH SS SS PA3 KK1	escapes	EH SS SS PA3 KK1		TT2 IH PA1 GG1
EH SS SS PA3 KK1		PA2 PA3 PP SS		EY PA2 TT2 ER1
PA2 PA3 PP IH NG equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 WH AX EL EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 ZZ WH AX EL ZZ investigates IH IH NN1 VV EH error EH XR OR EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1	escaping	EH SS SS PA3 KK1	Investigators	IH IH NN1 VV EH
equal 1Y PA2 PA3 KK3 TT2 IH PA1 GG1 WH AX EL EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 ZZ WH AX EL ZZ investigates IH IH NN1 VV EH error EH XR OR EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1				
WH AX EL EY PA2 TT2 ER1 equals IY PA2 PA3 KK3 ZZ WH AX EL ZZ investigates IH IH NN1 VV EH error EH XR OR EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1	equal			
equals IY PA2 PA3 KK3 ZZ WH AX EL ZZ investigates IH IH NN1 VV EH error EH XR OR EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1				
WH AX EL ZZ investigates IH IH NN1 VV EH error EH XR OR EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1	eguals			
error EH XR OR EH SS PA2 PA3 extent EH KK1 SS TT2 EH TT2 IH PA1 GG1			invettioates	
extent EH KK1 SS TT2 EH TT2 IH PA1 GG1	ettot		meostigates	
ER NOT 112 ET PAZ 111 SS	-vfent			
		ED INVITIZ		ET PAZ 55

Table 1 Continued

investigating	IH IH NN1 VV EH EH SS PA2 PA3 TT2 IH PA1 GG1	pledging plus	PP LL EH EH PA3 JH IH NG PP LL AX AX SS
	EY PA2 TT2 IH NG		SS
keγ	KK1 IY	тау	RR1 EH EY
legislate	LL EH EH PA2	rays	RR1 EH EY ZZ
	JH JH SS SS LL EY	ready	RR1 EH EH PA1
les la les est	PA2 PA3 TT2 LL EH EH PA2		DD2 IY
legislated	JH JH SS SS LL EY	red	RR1 EH FH PA1
	PAZ PAS TT2 IH DD1		DD1
legislates	LL EH EH PA2	robot	RR1 OW PA2 B82
1031212124	JH JH SS SS LL EY		AA PA3 TT2
	PA2 PA3 TT1 SS	robots	RR1 OW PA2 BB2
legislating	LL EH EH PA2		AA PA3 TT1 SS
	JH JH SS SS LL EY	score	SS SS PA3 KK3 OR
	PA2 PA3 TT2 IH NG	second	SS SS EH PA3 KK1
legislature	LL EH EH PA2		IH NN1 PA2 DD1
	JH JH SS SS LL EY	şenşitive	\$\$ \$S EH EH NN1
	PA2 PA3 CH ER1		SS SS 1H PAZ PA3
letter	LL EH EH PA3		TT2 IH VV
	TT2 ER1	sensitivity	SS SS EH EH NN1
litter	LL IH IH PA3 TT2		SS SS IH PA2 PA3
Ilaalo	ER1 LL IH IH PA3 TT2		TT2 IH VV IH PA2
little	EL IN IN FAS 112	ni n enen	PA3 TT2 IY SS SS IH IH NN1
		sincere	SS SS YR
memory	MM EH EH MM	sincerely	SS SS IH IH NN1
memories	ER2 1Y MM EH EH MM	311104141	SS SS YR LL IY
memorjes	ER2 IY ZZ	sincerity	SS SS IH IH NNI
minute	MM 1B NN1 IH PA3		SS SS EH EH BR1
Militare	TT2		IH PA2 PA3 TT2 IY
month	MM AX NN1 TH	sister	SS SS IH IH SS
			PA3 TT2 ER1
nip	NN1 IH IH PA2 PA3 PP		60 00 0 0 1V 0 4 2
nipped	PA3 PP NN1 IH IH PA2	speak	SS SS PA3 IY PA3
urbben	PA3 PP PA3 TT2	spell	KK2 SS SS PA3 PP EH
nipping	NN1 IH IH PA2	\$PEII	EH EL
	PA3 PP IH NG	spelled	SS SS PA3 PP EH
nips	NN1 IH IH PA2	*F=	EH EL PA3 DD1
	PA3 PP SS	speller	SS SS PA3 PP EH
no	NN2 AX OW		EH EL ER2
physical	FF FF IH ZZ IH	spellers	SS SS PA3 PP EH
	PA3 KK1 AX EL		EH EL ER2 ZZ
pin	PP IH IH NN1	spelling	SS SS PA3 PP EH
pinned	PP IH IH NN1		EH EL IH NG
	PA2 DD1	spel s	SS SS PA3 PP EH
pinning	PP IH IH NNT IH		EH EL ZZ
nin.	NG1	start	SS SS PA3 TT2 AF
pins	PP IH IH NN1 ZZ PP LL EH FH PA3 JH	rearend	PA3 TT2 SS SS PA3 TT2 AR
pledge pledged	PP LL EH EH PA3 3M	started	PA3 TT2 IH PA1
picagea	JH PA2 DD1		DD2
pledges	PP LL EH EH PA3	starter	SS SS PA3 TT2 AR
F	JH JH ZZ		PA3 TT2 ER1
	. ==		= :

starting	SS SS PP3 TT2 AR	thread	TH RR1 PA2 DD	EH EH
starts	PA3 TT2 IH NG SS SS PP3 TT2 AR	threaded	TH RR1	EH EH
	PA3 TT1 SS			2 IH PA2
stop	SS SS PA3 TT1 AA		DD1	
	AA PAS PP	threader		1 EH EH
stopped	SS SS PA3 TT1 AA		PA2 DE	
	AA PA3 PP PA3 TT2	threaders		1 EH EH
stopper	SS SS PA3 TT1 AA			2 ER1 ZZ
	AA PA3 PP ER1	threading		1 EH EH
stopping	SS SS PA3 TT1 AA AA PA3 PP IH NG			2 IH NG
		threads		1 EH EH
stops	SS SS PA3 TT1 AA		PA2 DE	
Line to a set	AA PA3 PP SS	then		H EH NNI
subject (noun)	SS SS AX AX PA2 BB1 PA2 JH EH PA3	time		A AY MM A AY MM ZZ
	KK2 PA3 TT2	times	112 A	A A1 WIW ZZ
subject (verb)	SS SS AX PA2 BB1	uncle	AX NG	PA3 KK3 EL
subject (verb)	PA2 JH EH EH PA3			
	KK2 PA3 TT2	whale	WW EY	
******	SS SS WW EH EH	whaler		LL ER1
sweat	PA3 TT2	whalers		LL ER1 ZZ
sweated	SS SS WW EH EH	whales		EL ZZ
34102100	PAS TT2 IH PAS	whaling	YVVV EY	LL TH NG
	DD1	vear	YY2 Y	R
sweater	SS SS WW EH EH	ves		H EH SS SS
	PA3 TT2 ER1	,		
sweaters	SS SS WW EH EH			
	PA3 TT2 ER1 ZZ			
sweating	SS SS WW EH EH			
	PA3 TT2 IH NG			
sweats	SS SS WW EH EH			
	PA3 TT2 SS			MPLES OF
switch	SS SS WH IH IH	SPELLING	GIRREG	BULARTIES
	PA3 CH			
switched	SS SS WH IH IH	San	ne sound	Different sounds
*. 1	PA3 CH PA3 TT2 SS SS WH IH 1H		sented by	represented by
switches	PA3 CH IH ZZ2	difter	ent letters	the same letters
auteable a	SS SS WH 1H IH	Vowels	mEAt	vEln
switching	PA3 CH IH NG2	• • • • • • • • • • • • • • • • • • • •		
*LIATATT	SS SS IH IH SS SS		ſE€t	forElgn
system	PA3 TT2 EH MM			•
systems	SS SS 1H IH SS SS		pEte	dElsm
393(61113	PA3 TT2 EH MM ZZ			
talk	TT2 AO AO PA2		pEOple	qE1cer
*****	KK2			_
talked	TT2 AO AO PA3		pennY	gElsha
	KK2 PA3 TT2			
talker	TT2 AO AO PA3		B	
	KK1 ER1	Consonants	SHip	althouGH
talkers				
	TT2 AO AO PA3		4Cl-4	
	KK1 ER1 ZZ		tenSion	GHastly
talking	KK1 ER1 ZZ TT2 AO AO PA3			
_	KK1 ER1 ZZ TT2 AO AO PA3 KK1 1H NG		tenSion preClous	GHastly couGH
talking talks	KK1 ER1 ZZ TT2 AO AO PA3			

TABLE 3 — CONSONANT PHONEMES OF ENGLISH**

	_	LABIAL	LABIO- DENTAL	INTER- DENTAL	ALVEO- LAR	PALATAL	VELAR	GLOTTAL
Stops:	Voiceless	PP			π	•	ĶΚ	
	Voiced	88		i	DΩ		GG	
Fricatives:	Voiceless Voiced	wH	FF VV	TH	\$S ZZ	SH ZH.		НН
Affricates:	Voiceless Voiced				:	ўн		
Nasals	Voiced	мм			NN		NG*	
Resonants	Voiced	ww			AR,LL	YY		

^{*}These do not occur in word-initial position in English.

Alveolar:

teetb)

Palatal: Body of Tongue Approx-Labial: Upper and Lower Lips

imates Palate (roof of Touch or Approximate

mouth) Labio-Dental: Upper Teeth and Lower

Velar: **Body of Tongue Touches** Lip Touch Inter-Dental:

Velum (posterior portion Tongue Between Teeth of roof of mouth)

Tip of Tongue Touches or Glottal: Glottis (opening between Approximates Alveolar

vocal cords)

Ridge (just behind upper

TABLE 4 — VOWEL PHONEMES OF ENGLISH

	FRONT	CENTRAL	BACK
High	YR		
	ΙΥ		UW#
	IH*		UH*#
-			
Mid	EY	ER	0W#
	EH*	AX*	OY#
	XR		ļ
Low	AE.	AW#	A0*#
LUM	716	AY	OR#
		AR) ""
		AA-	

^{*} Short Vowels

[#] Rounded Vowels

TABLE 5 - GUIDELINES FOR USING THE ALLOPHONES

• •			
Silence	•	Resonar	nts
PA1 {	10 ms) - before BB, DD, GG,	/ww/	- we, warrant, linguist
	and JH	/RR1/	 initial position: read,
PA2 (30 ms) - before BB, DD, GG,		write, x-rey
	and JH	/RR2/	 initial clusters: brown,
PA3 (50 ms) - before PP, TT, KK,	21.1	crane, grease
	and CH, and between	/LL/ /YY1/	like, hello, steel clusters: cute, beauty,
PA4 (words	71147	computer
FAT 1	100 ms) — between clauses and sentences	/YY2/	- initial position: yes, yarn,
PA5 (200 ms) — between clauses and		y o- yo
.,	sentences	Voiced	Fricatives
		/VV/	- vest, prove, even
		/DH1/	 word-initial position: this, then, they
Short V	OM6]2	/DH2/	 word-final and between vowels: bathe, bathing
*/IH/	 sitting, stranded 	/ZZ/	- zoo, phase
*/EH/	— extent, gentlemen	/ZH/	— beige, pleasure
*/AE/ */UH/	 extract, acting cookie, full 	Voicele:	ss Fricatives
*/AO/	talking, song		
*/AX/	- lapel, instruct	*/FF/	 These may be doubled
*/AA/	- pottery, cotton		for initial position and used singly in final
		*/TH/	-) position
		*/SS/	-1
Long Vo	nwals	/SH/	 shirt, leash, nation
LONG V		/HH 1 /	 before front vowels: YR, IY,
/IY/	— treat, people, penny		IH, EY, EH, XR, AE
/EY/	 great, statement, tray 	/HH2/	- before back vowels: UW, UH,
/AY/	— kite, sky, mighty	/WH/	OW, OY, AO, OR, AR - white, whim, twenty
/OY/	- naise, toy, voice	144111	- witte, willish, twellty
/UW1/	 after clusters with YY: computer 	Voiced :	Stops
/UW2/	- In monosyllabic words:	/BB1/	- final position: rib; between
/ow/	two, food		vowels: fibber, in clusters:
/OW/ /AW/	— Zone, close, snow — sound, mouse, down		bleed, brown
/EL/	little, angle, gentlemen	/882/	 initial position before a
,,	meter brigto, gentlemen	/DD1/	vowel: beast
		/002/	 final position: played, end initial position: down; clus-
		, 552	ters: drain
R-Colors	ed Vowels	/GG1/	- before high front vowels: YR, IY, IH, EY, EH, XR
/ER1/	- letter, furniture, interrupt	/GG2/	- before high back vowels: UW,
/ER2/	- monosyllables: bird,		UH, OW, OY, AX; and clus-
	fern, burn		ters: green, glue
/OR/	 fortune, adorn, store 	/GG3/	 before low vowels: AE, AW,
/AR/	- farm, alarm, garment		AY, AR, AA, AO, OR, ER;
/YR/	— hear, earring, irresponsible		and medial clusters: anger;
/XR/	— hair, declare, stare		and final position: peg

Voiceless Stops

/PP/ /TT1/	- pleasure, ample, trip - final clusters before SS: tests its
/TT2/	- all other positions: test, street
/KK1/	 before front vowels: YR, IY, 1H, EY, EH, XR, AY, AE, ER, AX; initial clusters: cute, clown, scream
/KK2/	 final position: speak; final clusters: task
/KK3/	 before back vowels: UW, UH, OW, OY, OR, AR, AO; initial clusters: crene, quick, clown, scream

Affricates

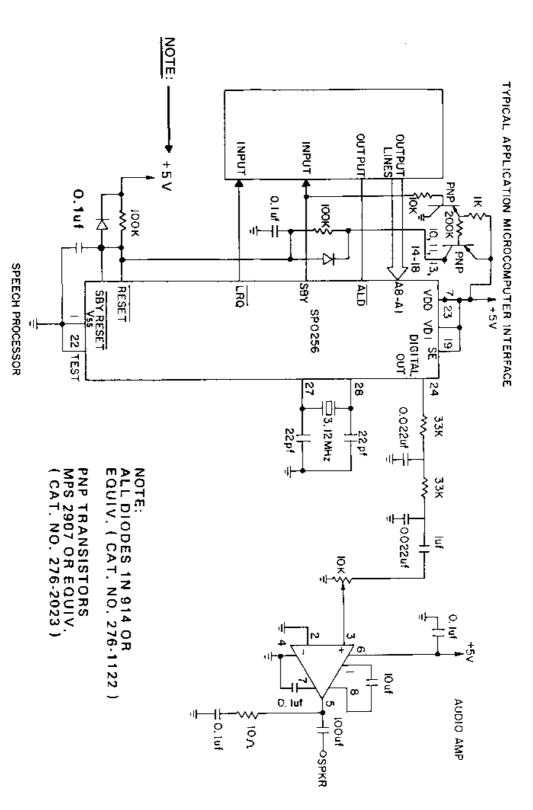
1000	- Cuttion, legion						
/JH/	 judge, injure 						
Nesal							
/MM/	- milk, elerm, emple						
/NN1/	 before front and central vowels: YR, IY, IH, EY, EH, XR, AE, ER, AX, AW, AY, UW: final clusters: earn 						
/NN2/	before back vowets: UH, OW, OY, OR, AR, AA						
/NG/	— strling, anger						

- church, feature

^{*} These allophones can be doubled.

TABLE 6 - ALLOPHONE ADDRESS TABLE

DECIMAL ADDRESS	OCTAL ADDRESS	ALLÖPHÖNE	SAMPLE WORD	DURATION	DECIMAL ADDRESS	DCTAL ADDRESS	ALLOPHONE	SAMPLE WORD	DURATION
0	000	PA1	PAUSE	10MS	32	040	/AW/	Out	370MS
1	001	PA2	PAUSE	30MS	33	041	/DD2/	Do	160MS
2	002	PA3	PAUSE	50MS	34	042	/GG3/	Wig	140MS
3	003	PA4	PAUSE	100MS	35	043	/VV/	Vest	190MS
4	004	PA5	PAUSE	200MS	36	044	/GG1/	Got	80MS
5	005	/OY/	Boy	420MS	37	045	/SH/	Ship	160M\$
6	006	/AY/	Sky	260MS	38	046	/ZH/	Azure	190MS
7	007	/EH/	End	70MS	39	047	/RR2/	Brain	120MS
8	010	/KK3/	Comb	120MS	40	050	/FF/	Food	150MS
9	011	/PP/	Paw	210MS	41	051	/KK2/	Sky	190MS
10	012	/JH/	Dodge	140MS	42	052	/KK1/	Can't	160MS
11	013	/NN1/	Thi n	140MS	43	053	/22/	Zoo	210MS
12	014	/IH/	Sit	70MS	44	054	/NG/	Anchor	220MS
13	015	/TT2/	Tο	140MS	45	055	/LL/	Lake	110MS
14	016	/RR1/	Rural	170MS	46	056	/WW/	Wool	180MS
15	017	/AX/	Succeed	70MS	47	057	/XR/	Repair	360MS
16	020	/MM/	Milk	180MS	48	060	/WH/	Whig	200MS
17	021	/111/	Part	100MS	49	061	/YY1/	Yes	130MS
18	022	/DH1/	They	290MS	50	062	/CH/	Church	190MS
19	023	/IY/	See	250M\$	51	063	/ER1/	Fir	160MS
20	024	/EY/	Beige	280MS	52	064	/ER2/	Fir	300MS
21	025	/DD1/	Could	70MS	53	065	/OW/	Beau	240MS
22	026	/UW1/	To	100MS	54	066	/DH2/	They	240MS
23	027	/AO/	Aught	100MS	55	067	/SS/	Vest	90MS
24	030	/AA/	Hot	100MS	56	070	/NN2/	No	190MS
25	031	/YY2/	Yes	180MS	57	071	/HH2/	Hoe	180MS
26	032	/AE/	Hat	120MS	58	072	/OR/	Store	330MS
27	033	/HH1/	He	130MS	59	073	/AR/	Alarm	290MS
28	034	/BB1/	Business	80MS	60	074	/YR/	Clear	350MS
29	035	/TH/	Thin	180MS	6 1	075	/GG2/	Guest	40MS
30	036	/UH/	Book	100MS	62	076	/EL/	Saddle	190MS
31	037	/UW2/	Food	260MS	63	077	/BB2/	Business	50MS



Panel 18